Synthra Various Radiosynthesizer Product Description and Technical Specifications



Synthra MChelateplus (Catalog No. 013p)

Synthra MChelateplus is a flexible and completely automated radio synthesis system for routine production of a wide variety of Metal- ([⁶⁴Cu], [⁸⁹Zr], [⁴⁴Sc], [⁶⁸Ga], [⁸⁶Y], [¹⁷⁷Lu]) labeled compounds e.g. M-PSMA-, M-DOTA-, M-NOTA-, M-TE2A-, M-TETA-, M-ATSM-, M-PTSM-based radiotracers. Automating the synthesis is simple, with the easy-to-use configuration software SynthraView. The Synthra MChelateplus module offers both, fully automatic and manual modes of operation.

Labeling Possibility Examples

Peptide application: DOTATOC or **DOTATATE** can be labeled by heating 50 nmol of peptide at pH 3.5 – 4.2 for 5 min at 95 °C. For purification, the reaction mixture is passed over a C-18 cartridge to avoid any potential metal breakthrough.

- [68Ga] Labeling: The automated synthesis takes about 20 minutes with a decay-corrected yield of about 50 %.
- [177Lu] Labeling: The automated synthesis takes about 15 minutes with a decay-corrected yield of > 70 %.

 $[^{89}Zr]$ solution application: Monoclonal antibodies (mAbs) conjugated with DFO can be labeled fully automated at room temperature in 60 min. The reaction mixture can be purified and desalted using a PD-10 SEC column. The automated synthesis takes about 80 minutes with isolated yield of > 70 %.

General Features

√ Heating and cooling capabilities

- One heating zone with cooling capabilities
- Temperature range: -50 °C 200 °C

✓ Detectors and controllers

- · Four shielded radiation detectors
- Two pressure sensors
- ✓ Built-in preparative radio/UV-HPLC system, fixed wavelength LED detector with 255 nm or 280 nm, HPLC column and solid phase extraction (SPE)

✓ Self-cleaning system

✓ **Liquid nitrogen trap** for radioactive volatiles and to protect built-in vacuum pump



√ Dispensers and valves

- Equipped with one or two HR-dispensers (up to 50.000 steps, 2.5/5 mL) depending on the intended isotope
- HPLC pneumatic injection valve (3 mL sample loop)
- Three spare valves for customization
- Chemically inert valves with small dead volume < 35 μ L, 5 bar rated
- \checkmark **Dimensions** (w x d x h): 52 × 50 × 48 cm
- ✓ Weight: approx. 35 kg

Synthesis Features

✓ Eight reagent vials

- Six small (1 3 mL) and two large (10 15 mL)
 volume glass vials for reagents
- √ Three cartridge holders for in-process purification
- ✓ SPE unit for final product formulation

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Additional Synthesis options

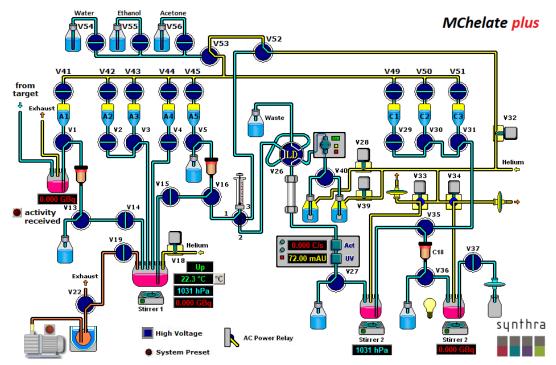
- → Product solvent evaporator (Catalog No. 000pse)
- → [¹8F] option with [¹8O]water recovery system (Catalog No. 013f)
- → Variable wavelength UV detector (Catalog No. 000vuv)
- → Quaternary gradient pump (Catalog No. 000qgp)

GMP Features

- ✓ Synthesis files for various tracers
- ✓ **GMP compliant.** Electronic control and data collection (27/18 channels)
- ✓ 21CFRpart11 & LIMS compatible

Terminal Control

- ✓ A laptop (Win 10 Pro) with preinstalled controlling software SynthraView is included
- ✓ Four digital inputs for communication with external devices upon request



Example of the Graphical User Interface (GUI) of the SynthraView software with the additional $[^{18}F]$ option.